TECHNICAL DATA POR 304/CM

| BASIS | EPDM (no sulphur) |
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| REFERRING STANDARD NORM ASTM D-1056 | RE 42 / 2A2 |
| CELLULAR STRUCTURE | CLOSED |
| COLOUR | BLACK |
| DENSITY (ISO 845-88 - ASTM D 3575) | 120 KG/m3 +/-20 |
| WATER ABSORPTION (ASTM D 1056 - 3 min.) | 0,13% |
| TEMPERATURE RANGE (ASTM D 1056-07) TEMPERATURE RANGE INTERMITTENT | - 40° C + 95° C + 130°C |
| LINEAR SHRINKAGE AFTER 8h at 70°C (ASTM D 1204-08) | < 5% |
| ULTIMATE ELONGATION - (ASTM D 412) | > 150% |
| TENSILE STRENGHT - (ASTM D 412) | 4,5 KG/cmq (450 kPa) |
| TEAR RESISTANCE - (ASTM D 624) | 2,8 KG/cm (0,28 kN/m) |
| RESISTENCE (ASTM D1149-99) | AIR+ U.V. VERY GOOD OZONE 48H/ 200 pphm |
| COMPRESSION STRENGHT - (ASTM 1056/2000) | AT 25% - 0,35 KG/cmq (35 kPa) |
| COMPRESSION STRENGHT - (ASTM 1056/2000) | AT 50% - 0,7 KG/cmq (70 kPa) |
| COMPRESSION SET 25% (thick.mm.30 a temp. 21°C for 22 h.) | 20% |
| COMPRESSION SET 25% / 22h - (ASTM D 395) | 40% |
| SHORE HARDNESS 00 - (ASTM D 2240) | 40/55 |
| THERMAL CONDUCTIVITY (ASTM C 518-04) | W/m-K 0,0501 |
| FIRE RESISTANT - (FMVSS 302 - FIAT 50433) | PASS (FR) |
| FOGGING - Norm UNI 4818/93 PART 23 METHOD B | mg 23,7 |
| TEST AT 90°C WITH 0,02% OF ACID HCL X 15 MINUTES | SHRINKAGE 3% MAX |
| FORD WSK-M2D419-A | PASS |
| PEROXIDE CURE | NO SULPHUR |

The above given information should be considered as a guide but cannot regarded as an engagement from our side.